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1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product code **7268**
Product name **Process Blue**
Product category **7200 Series Lacquer Screen Ink**

Other means of identification

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Printing operations

Details of the supplier of the safety data sheet

UNITED STATES	UNITED KINGDOM
Nazdar Company	Nazdar Limited
8501 Hedge Lane Terrace	Barton Road
Shawnee, KS 66227	Heaton Mersey
Tel: 1-913-422-1888	Stockport, England SK4 3EG
Tel: 1-800-677-4657	Tel: +44 161 442 2111
Fax: 1-913-422-2294	
www.nazdar.com	

Emergency telephone number

USA: Chemtrec: 1-800-424-9300
Outside USA: Chemtrec: 1-703-527-3887
24 Hour Emergency Phone Number

2. HAZARDS IDENTIFICATION

Classification

Acute toxicity - Oral	Category 4 - (H302)
Acute toxicity - Dermal	Category 4 - (H312)
Skin Corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Flammable liquids	Category 3 - (H226)

Label elements



Signal Word
Warning

Hazard Statements

H302 - Harmful if swallowed
H312 - Harmful in contact with skin
H315 - Causes skin irritation

H319 - Causes serious eye irritation
 H226 - Flammable liquid and vapor

Precautionary Statements

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking

Hazards not otherwise classified (HNOC)

No information available.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Component	CAS-No	Weight %	Trade Secret	Note
Ethylene glycol monopropyl ether	2807-30-9	10 - 30	*	
2-Butoxyethanol	111-76-2	10 - 30	*	
Isopropyl alcohol	67-63-0	5 - 10	*	
Titanium dioxide	13463-67-7	1 - 5	*	
Copper Phthalocyanine Compound	Trade Secret	1 - 5	*	
Toluene	108-88-3	1 - 5	*	

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures**General Advice**

Show this safety data sheet to the doctor in attendance.

Eye Contact

Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get medical attention if irritation develops and persists.

Skin Contact

Wash off immediately with soap and plenty of water for at least 15 minutes. Remove contaminated clothing. If irritation (redness, rash, blistering) develops, get medical attention.

Inhalation

Remove person to fresh air and keep comfortable for breathing. If breathing is irregular or stopped, administer artificial respiration. Get medical attention immediately.

Ingestion

DO NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately.

Most important symptoms and effects, both acute and delayed

None under normal use conditions.

Indication of any immediate medical attention and special treatment needed**Notes to Physician**

Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Foam. Carbon dioxide (CO₂). Dry chemical. Water spray. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media

No information available.

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors. May emit toxic fumes under fire conditions.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers / tanks with water spray. Sealed containers may rupture when heated.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions

Remove all sources of ignition. Ventilate the area. Avoid contact with eyes, skin and clothing. Avoid breathing dust or vapor. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Environmental precautions

Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. Keep out of drains, sewers, ditches and waterways. Local authorities should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Use clean non-sparking tools to collect absorbed material.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling

Use personal protective equipment as required. Do not eat, drink or smoke when using this product. Ensure adequate ventilation.

Conditions for safe storage, including any incompatibilities

Storage

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Keep container closed when not in use. Keep out of the reach of children.

Incompatible Products

Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits

Component	ACGIH TLV
2-Butoxyethanol 111-76-2	TWA: 20 ppm
Isopropyl alcohol 67-63-0	TWA: 200 ppm STEL: 400 ppm
Titanium dioxide 13463-67-7	TWA: 10 mg/m ³
Toluene 108-88-3	TWA: 20 ppm

Component	OSHA PEL
2-Butoxyethanol 111-76-2	TWA: 25 ppm TWA: 120 mg/m ³ TWA: 50 ppm TWA: 240 mg/m ³ Skin
Isopropyl alcohol 67-63-0	TWA: 400 ppm TWA: 980 mg/m ³ STEL: 500 ppm STEL: 1225 mg/m ³
Titanium dioxide 13463-67-7	TWA: 10 mg/m ³ (total dust) TWA: 15 mg/m ³ (total dust)
Toluene 108-88-3	TWA: 100 ppm TWA: 375 mg/m ³ STEL: 150 ppm

	STEL: 560 mg/m ³ TWA: 200 ppm Ceiling: 300 ppm
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Component	Ontario TWAEV
Ethylene glycol monopropyl ether 2807-30-9	TWA: 25 ppm TWA: 110 mg/m ³ Skin
2-Butoxyethanol 111-76-2	TWA: 20 ppm
Isopropyl alcohol 67-63-0	TWA: 200 ppm STEL: 400 ppm
Titanium dioxide 13463-67-7	TWA: 10 mg/m ³ (total dust)
Toluene 108-88-3	TWA: 20 ppm

Component	Mexico OEL (TWA)
2-Butoxyethanol 111-76-2	TWA/LMPE-PPT: 26 ppm TWA/LMPE-PPT: 120 mg/m ³ STEL/LMPE-CT: 75 ppm STEL/LMPE-CT: 360 mg/m ³
Isopropyl alcohol 67-63-0	TWA/LMPE-PPT: 400 ppm TWA/LMPE-PPT: 980 mg/m ³ STEL/LMPE-CT: 500 ppm STEL/LMPE-CT: 1225 mg/m ³
Titanium dioxide 13463-67-7	TWA/LMPE-PPT: 10 mg/m ³ (as Ti) STEL/LMPE-CT: 20 mg/m ³ (as Ti)
Toluene 108-88-3	TWA/LMPE-PPT: 50 ppm TWA/LMPE-PPT: 188 mg/m ³

Appropriate engineering controls

Engineering Measures

Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan. Users are advised to consider national Occupational Exposure Limits or other equivalent values. In case of insufficient ventilation, wear suitable respiratory equipment.

Individual protection measures, such as personal protective equipment

Eye/face Protection

Wear safety glasses with side shields (or goggles). If splashes are likely to occur. Wear suitable face shield. Ensure that eyewash stations and safety showers are close to the workstation location.

Skin Protection

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory Protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice. Wash hands before eating, drinking or smoking. Wash contaminated clothing before reuse. Avoid contact with eyes, skin and clothing. Wear suitable gloves and eye/face protection. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Appearance	Colored Liquid
Odor	Characteristic	Odor Threshold	No information available
Property	Values	Remarks • Method	
pH		No data available	

Melting point/freezing point		No data available
Boiling point/Boiling Range	> 149 °C / 300 °F	
Flash Point	32 °C / 90 °F	Tag closed cup
Evaporation rate		No data available
Flammability Limit in Air		
Upper flammability limit		No data available
Lower flammability limit		No data available
Vapor Pressure		No data available
Vapor Density		No data available
Specific Gravity	1.08	
Water Solubility		No data available
Solubility in other solvents		No data available
Partition coefficient: n-octanol/water		No data available
Autoignition Temperature		No data available
Decomposition temperature		No data available
Kinematic viscosity		No data available
Dynamic viscosity		No data available
Explosive Properties	No data available	
Oxidizing Properties	No data available	

Other Information

Photochemically Reactive	No
Weight Per Gallon (lbs/gal)	8.97

VOC by weight % (less water)	VOC by volume % (less water)	VOC lbs/gal (less water)	VOC grams/liter (less water)
53.67	56.84	4.82	577.28

10. STABILITY AND REACTIVITY**Reactivity**

No information available.

Chemical stability

Stable under normal conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Keep away from open flames, hot surfaces and sources of ignition.

Incompatible materials

Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating gases and vapors. Carbon dioxide (CO₂). Carbon monoxide.

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation	There is no data for this product.
Eye Contact	There is no data for this product.
Skin Contact	There is no data for this product.
Ingestion	There is no data for this product.

Component	Oral LD50
Ethylene glycol monopropyl ether 2807-30-9	3089 mg/kg (Rat)
2-Butoxyethanol	470 mg/kg (Rat)

111-76-2	
Isopropyl alcohol 67-63-0	4396 mg/kg (Rat)
Titanium dioxide 13463-67-7	>10000 mg/kg (Rat)
Toluene 108-88-3	636 mg/kg (Rat)

Component	LD50 Dermal
Ethylene glycol monopropyl ether 2807-30-9	960 µL/kg (Rabbit)
2-Butoxyethanol 111-76-2	2270 mg/kg (Rat) 220 mg/kg (Rabbit)
Isopropyl alcohol 67-63-0	12870 mg/kg (Rabbit) 12800 mg/kg (Rat)
Toluene 108-88-3	12124 mg/kg (Rat) 8390 mg/kg (Rabbit)

Component	Inhalation LC50
2-Butoxyethanol 111-76-2	2.21 mg/L (Rat) 4 h 450 ppm (Rat) 4 h
Isopropyl alcohol 67-63-0	72.6 mg/L (Rat) 4 h
Toluene 108-88-3	12.5 mg/L (Rat) 4 h >26700 ppm (Rat) 1 h

Information on toxicological effects

Symptoms There is no data for this product.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation There is no data for this product.
Eye damage/irritation There is no data for this product.
Irritation There is no data for this product.
Corrosivity There is no data for this product.
Sensitisation There is no data for this product.
Mutagenic Effects There is no data for this product.
Reproductive Effects There is no data for this product.
STOT - single exposure There is no data for this product.
STOT - repeated exposure There is no data for this product.
Chronic Toxicity There is no data for this product.
Aspiration hazard There is no data for this product.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	ACGIH
2-Butoxyethanol 111-76-2	A3

Component	IARC
Titanium dioxide 13463-67-7	Group 2B

Component	OSHA
Titanium dioxide 13463-67-7	X

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	2,017.00 mg/kg
ATEmix (dermal)	2,424.00 mg/kg
ATEmix (inhalation-dust/mist)	13.10 mg/l
ATEmix (inhalation-vapor)	67.00 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

None known

0% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Component	Algae/aquatic plants
Isopropyl alcohol 67-63-0	72h EC50 <i>Desmodesmus subspicatus</i> : >1000 mg/L 96h EC50 <i>Desmodesmus subspicatus</i> : >1000 mg/L
Toluene 108-88-3	72h EC50 <i>Pseudokirchneriella subcapitata</i> : 12.5 mg/L [static] 96h EC50 <i>Pseudokirchneriella subcapitata</i> : 433 mg/L

Component	Fish
2-Butoxyethanol 111-76-2	96h LC50 <i>Lepomis macrochirus</i> : 1490 mg/L [static] 96h LC50 <i>Lepomis macrochirus</i> : 2950 mg/L
Isopropyl alcohol 67-63-0	96h LC50 <i>Pimephales promelas</i> : 11130 mg/L [static] 96h LC50 <i>Pimephales promelas</i> : 9640 mg/L [flow-through] 96h LC50 <i>Lepomis macrochirus</i> : >1400000 µg/L
Copper Phthalocyanine Compound	48h LC50 <i>Oryzias latipes</i> : >100 mg/L [static]
Toluene 108-88-3	96h LC50 <i>Lepomis macrochirus</i> : 11.0 - 15.0 mg/L [static] 96h LC50 <i>Oncorhynchus mykiss</i> : 14.1 - 17.16 mg/L [static] 96h LC50 <i>Pimephales promelas</i> : 15.22 - 19.05 mg/L [flow-through] 96h LC50 <i>Oncorhynchus mykiss</i> : 5.89 - 7.81 mg/L [flow-through] 96h LC50 <i>Poecilia reticulata</i> : 50.87 - 70.34 mg/L [static] 96h LC50 <i>Pimephales promelas</i> : 12.6 mg/L [static] 96h LC50 <i>Poecilia reticulata</i> : 28.2 mg/L [semi-static] 96h LC50 <i>Oncorhynchus mykiss</i> : 5.8 mg/L [semi-static] 96h LC50 <i>Oryzias latipes</i> : 54 mg/L [static]

Component	Crustacea
2-Butoxyethanol 111-76-2	24h EC50 <i>Daphnia magna</i> : 1698 - 1940 mg/L 48h EC50 <i>Daphnia magna</i> : >1000 mg/L
Isopropyl alcohol 67-63-0	48h EC50 <i>Daphnia magna</i> : 13299 mg/L
Toluene 108-88-3	48h EC50 <i>Daphnia magna</i> : 5.46 - 9.83 mg/L [static] 48h EC50 <i>Daphnia magna</i> : 11.5 mg/L

Persistence and Degradability

No information available.

Bioaccumulation

No information available.

Component	Partition coefficient
2-Butoxyethanol 111-76-2	0.81
Isopropyl alcohol 67-63-0	0.05
Copper Phthalocyanine Compound	6.6
Toluene 108-88-3	2.65

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste Disposal Methods	Contain and dispose of waste according to local regulations.
Contaminated Packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

DOT

UN/ID no.	UN1210
Proper Shipping Name	Printing Ink
Hazard Class	3
Packing Group	III

ICAO / IATA / IMDG / IMO

UN/ID no.	UN1210
Proper Shipping Name	Printing Ink
Hazard Class	3
Packing Group	III

15. REGULATORY INFORMATION

International Inventories

All components are listed on the TSCA Inventory. For further information, please contact: Supplier (manufacturer/importer/downstream user/distributor).

U.S. Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Component	CAS-No	Weight %	SARA 313 - Threshold Values
Ethylene glycol monopropyl ether	2807-30-9	10 - 30	1.0
2-Butoxyethanol	111-76-2	10 - 30	1.0
Toluene	108-88-3	1 - 5	1.0

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product contains the following substances which are listed hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act:

Component	CAS-No	Weight %
Ethylene glycol monopropyl ether	2807-30-9	10 - 30
Toluene	108-88-3	1 - 5

U.S. State Regulations

Component	Massachusetts Right To Know
2-Butoxyethanol 111-76-2	X
Isopropyl alcohol 67-63-0	X
Titanium dioxide 13463-67-7	X
Toluene 108-88-3	X

Component	Minnesota Right To Know
2-Butoxyethanol 111-76-2	X
Isopropyl alcohol 67-63-0	X

Titanium dioxide 13463-67-7	X
Toluene 108-88-3	X

Component	New Jersey Right To Know
Ethylene glycol monopropyl ether 2807-30-9	X
2-Butoxyethanol 111-76-2	X
Isopropyl alcohol 67-63-0	X
Titanium dioxide 13463-67-7	X
Copper Phthalocyanine Compound	X
Toluene 108-88-3	X

Component	Pennsylvania Right To Know
Ethylene glycol monopropyl ether 2807-30-9	X
2-Butoxyethanol 111-76-2	X
Isopropyl alcohol 67-63-0	X
Titanium dioxide 13463-67-7	X
Copper Phthalocyanine Compound	X
Toluene 108-88-3	X

California Prop. 65

This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm

Component	California Prop. 65
Titanium dioxide	Carcinogen
Toluene	Developmental Female Reproductive

This product contains titanium dioxide in a non-respirable form. Inhalation of titanium dioxide is unlikely to occur from exposure to this product

Canada

Component	NPRI - National Pollutant Release Inventory
Ethylene glycol monopropyl ether 2807-30-9	Part 4 Substance as set out in Section 65 of the List of Toxic Substances in Schedule 1 of the Canadian Environmental Protection Act, 1999
2-Butoxyethanol 111-76-2	Part 1, Group A Substance Part 5, Individual Substances Part 4 Substance as set out in Section 65 of the List of Toxic Substances in Schedule 1 of the Canadian Environmental Protection Act, 1999
Isopropyl alcohol 67-63-0	Part 1, Group A Substance Part 5, Individual Substances Part 4 Substance as set out in Section 65 of the List of Toxic Substances in Schedule 1 of the Canadian Environmental Protection Act, 1999
Copper Phthalocyanine Compound	Part 1, Group A Substance total of the pure element and the equivalent weight of the element contained in any compound, alloy or mixture
Toluene 108-88-3	Part 1, Group A Substance Part 5, Individual Substances Part 4 Substance as set out in Section 65 of the List of Toxic Substances in Schedule 1 of the Canadian Environmental Protection Act, 1999

